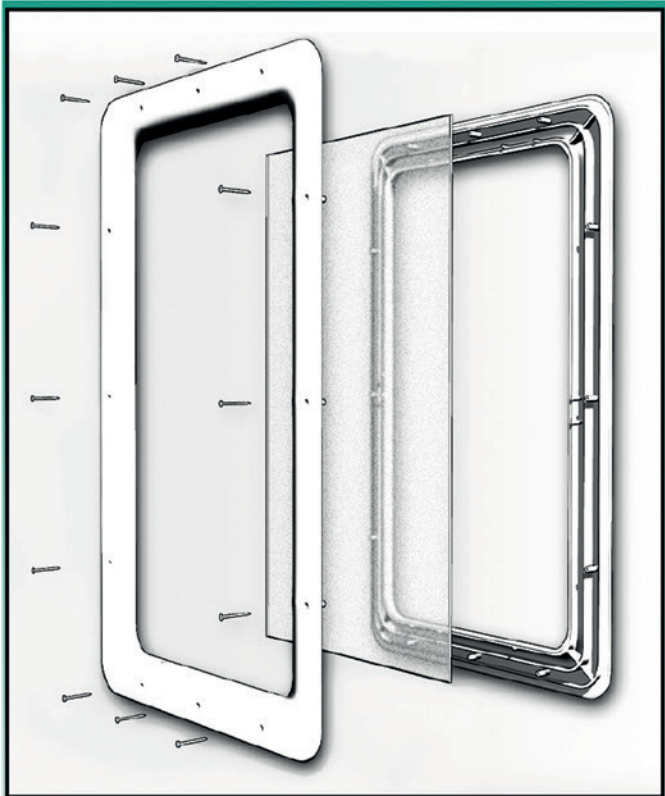


# RV ENTRANCE DOOR

## Interior Window Frame

A77010 - A77011

A77012 - A77013



## INSTALLATION INSTRUCTIONS

**Note:** Glass window is held in position by frames only. Exercise caution during dismantling process. Avoid sharp edges on glass.

**To remove old frame:**

1. Remove the 12 screws on the interior frame and gently pull frame back, being careful not to let the glass fall out.
2. Before removing the exterior frame, use a razor knife to cut a slit in any existing silicone or putty, being careful not to cut or puncture the exterior skin of the door.
3. Gently remove exterior frame. Use caution if glass is still in place.
4. After both frames have been removed, clean the door surface and the glass surface of all sealants and adhesives.

**To install new frame:**

1. Apply a layer of putty or butyl tape around the outer perimeter of exterior frame on the side that will be flush against door. (Exterior frame does not have screw holes.)
2. Apply a light bead of silicone sealant around the interior perimeter of the exterior frame where glass sits on frame and mount glass to frame.
3. Carefully mount exterior frame to door. Position interior frame so that screw holes are aligned. (Silicone sealant may be applied to interior perimeter of interior frame prior to mounting.)
4. Insert screws and tighten, being careful not to over-tighten.
5. Carefully trim away excess putty and/or silicone sealant.

**It is strongly recommended that both interior and exterior frames be replaced at the same time.**