



**OVER 35 YEARS OF INNOVATION, QUALITY, SAFETY.  
IMPORTANT OWNER-OPERATOR INSTALLATION INSTRUCTIONS**

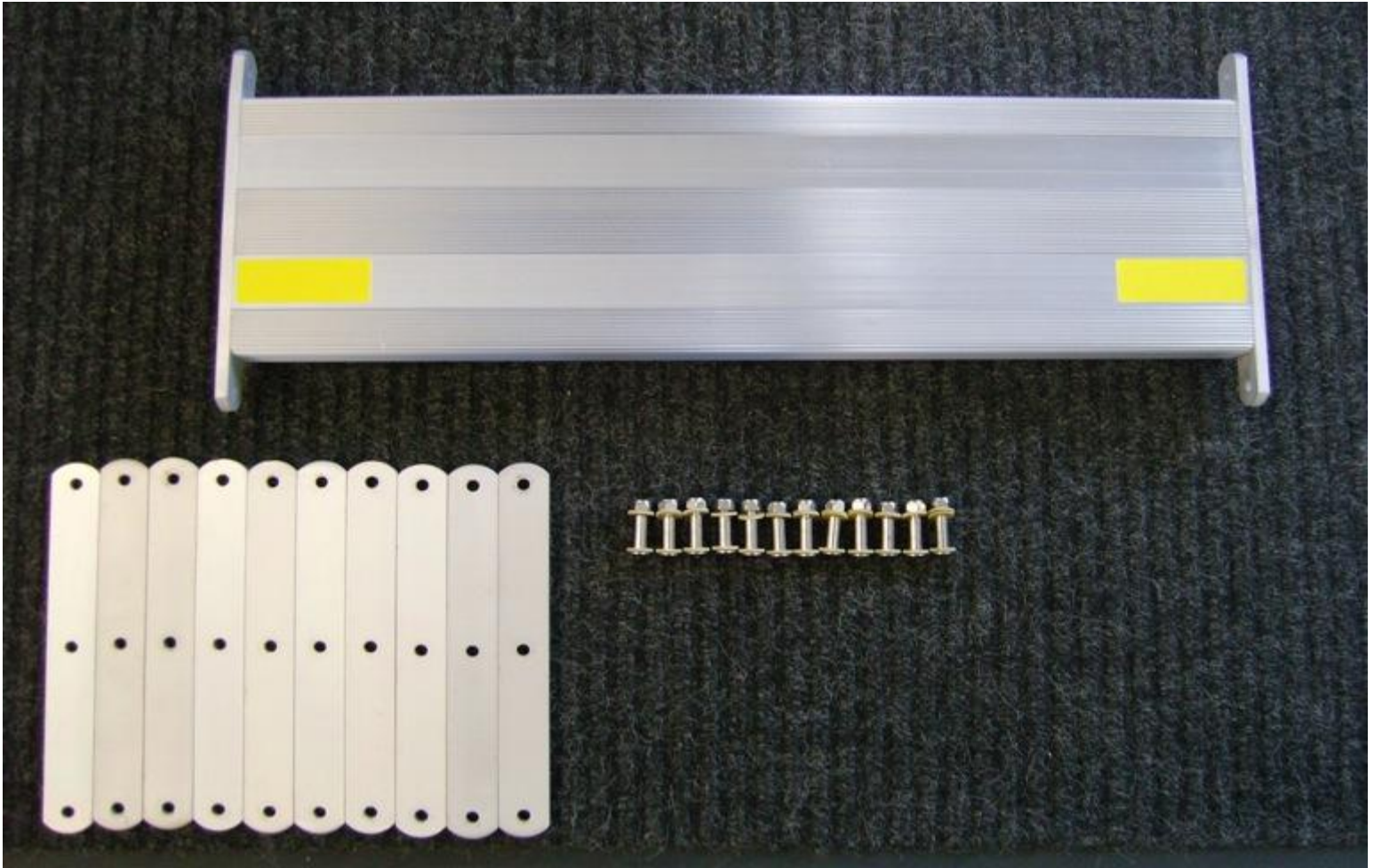
## **Glow Step**

**A7501/Add-A-Step**

**A7801/Add-A-Step**

**UNIVERSAL RV SCISSOR STEPS**

# Add-A-Step Part's Inventory



## **Hardware List:**

- 1- Glow Step
- 2- Glow step strip
- 10- Hinge Link
- 12- 1/4" X 1 1/4" SS Hex Bolt
- 30- 1/4" SS Thin Flat washer
- 12- 1/4" SS Nylock Nut
- 6- Nylon Bushings - used only with 6" steps with larger diameter holes

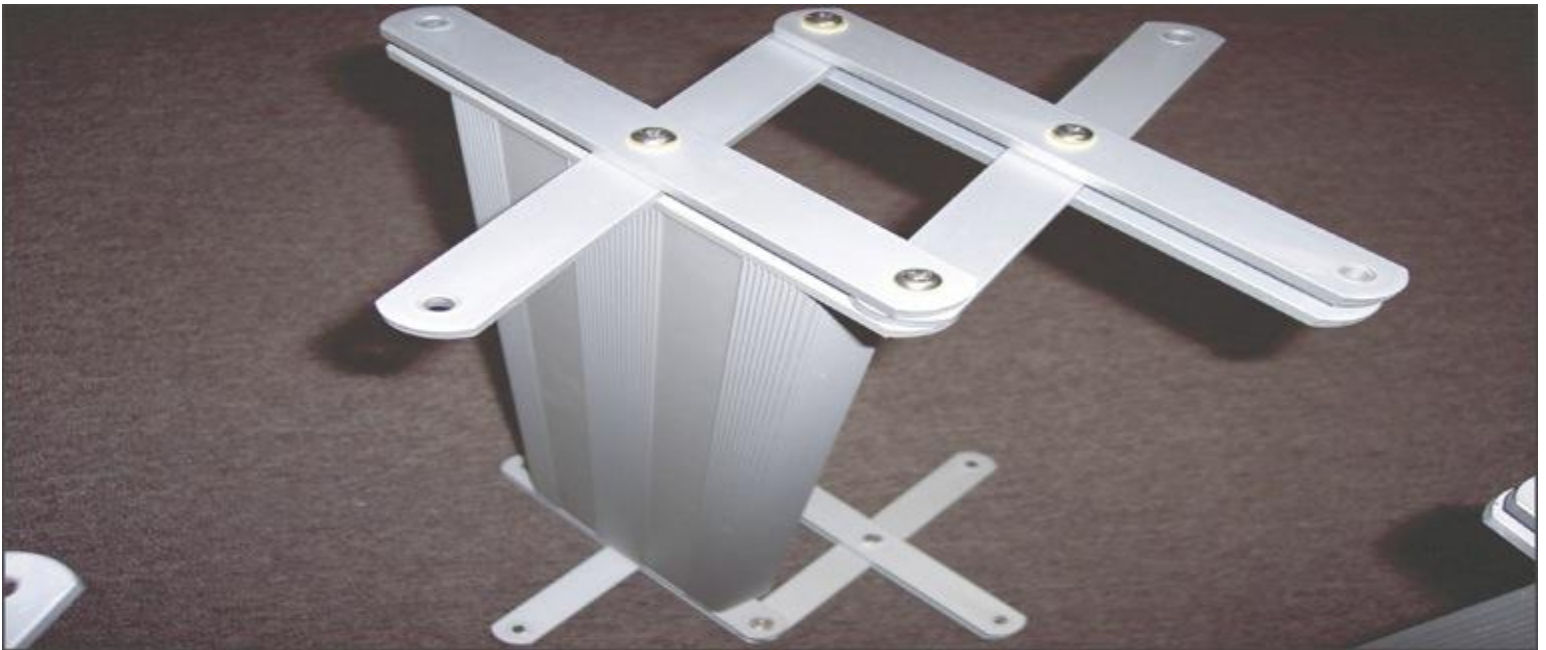
## ADD/REMOVE STEP INSTRUCTIONS

**Note:** Always add or remove steps in the middle of your Glow Step, NOT on the top or bottom (See **Photo A**).

### **Photo A**



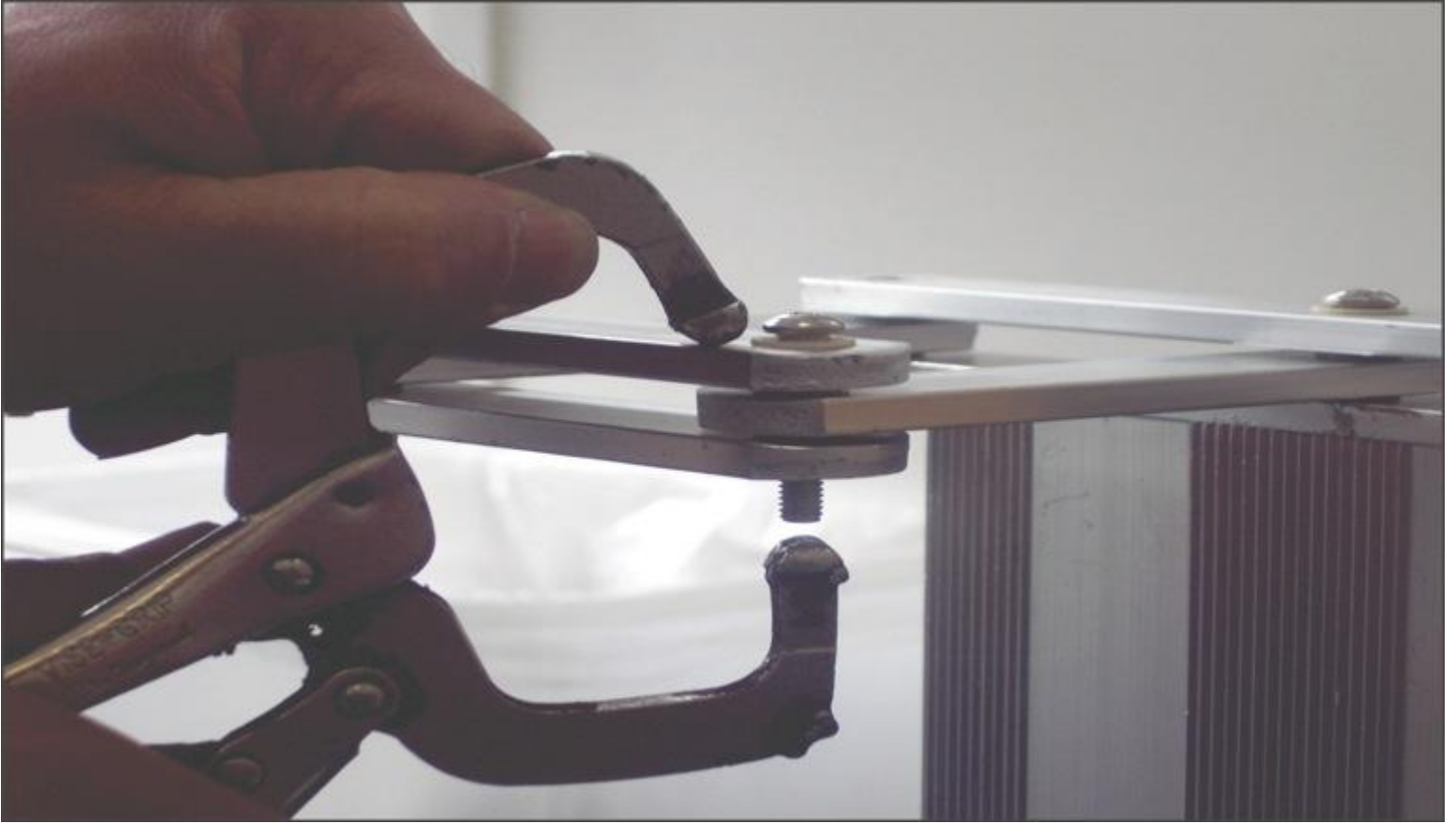
### **Photo B**



1. Assemble the Add-A-Step as shown in **Photo B**.
2. Due to the close tolerance between the shoulder bolts and the bushings, it may be necessary to tap out the bolts or press them out with a vise clamp (See **Photo C**). Note: Be careful not to damage the threads.
3. To ease reassembly, use a 17/64" drill bit to drill out the bushings as shown in **Photo D**. This will aid in reinstallation of the shoulder bolts.



**Photo C**



**Photo D**



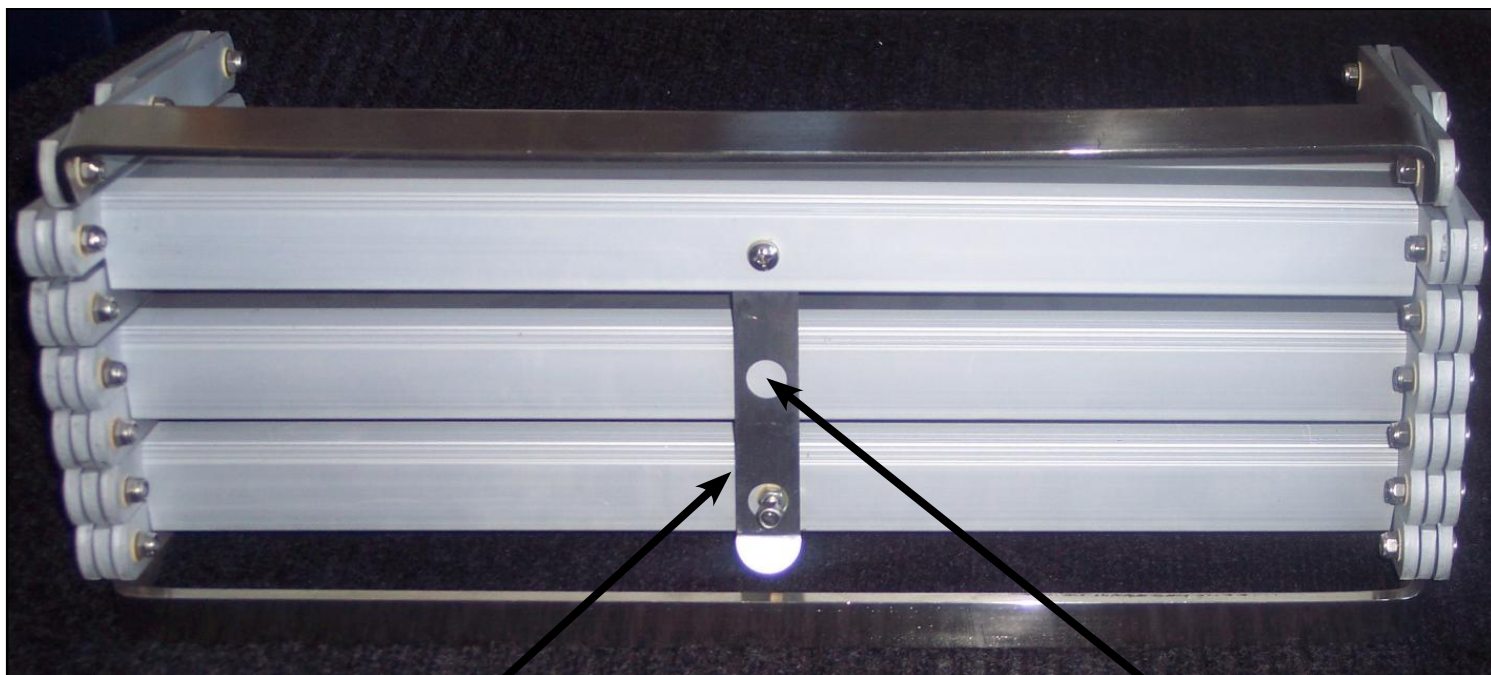
## Photo E



4. Place the Add-A-Step as shown in **Photo E**.

5. When adding a step, it may be necessary to drill a new 1/4" hole for the retainer strap bolt to relocate the retainer strap bolt or cable. (See **Photo F**).

## Photo F



Retainer strap or cable

1/4" hole may need to be drilled