

Trimming Instructions for PA-100 Aluminum Platform Step Legs

This instruction sheet has been made to accommodate customers who have purchased a PA-100 Aluminum Platform step that has squared off aluminum legs as shown in Fig 1. The original PA-400 replacement rubber foot is no longer available. We had a design change in the PA-100 leg in 2010, where the leg was cut at an angle to reduce breakthrough of the rubber foot. For this reason, an angled cut on the original PA-100 Platform step legs is required to be able to fit the PA-425 replacement rubber foot shown in Fig 2.

Fig 1
PA-400



Fig 2
PA-425



Step 1 Identify Location for Each Cut

To ensure each leg mounts to the platform step appropriately, the push pins should be face up when marking the lines for each cut (shown in Fig 3).

Step 2 Marking the Leg

Draw a straight line up $\frac{1}{2}$ " from bottom of step leg and then another 1" line angled downwards toward the bottom of the leg. Line orientation shown in Fig 3.

Step 3 Make Cut

For a clean cut, a hack-saw is suitable but a band-saw with a fine blade is ideal. After cut has been made, sanding of the serrated edge is recommended so no damage to the rubber foot occurs. Also, painting the bottom edge to help resist corrosion is an option. Finished look of step leg after cut has been made is shown in Fig 4.

Fig 3



Fig 4

